

**TEST REPORT**

1.0	Service Request / Job No:	SRF No	
2.0	Test Requested By: (Organization Name & Address)	M/S Sparco Batteries Pvt.Ltd. Killa No:22, Khashra No: 23/1/2 Village Nathupur. Sonipat.	
3.0	Description of Unit Under test (UUT):	Description:	Automotive Battery
		Rating:	12V/50AH
		Model No:	N 50
		Standard:	JIS: D5301-2006
8.0	Type of Test:	1.Battery Measurement L*W*H (9.4.1/b) 2.Activation of Dry Charged Battery (9.3) 3. Charging (9.4.2/a) 4. Capacity Test (9.5.2/a). 5 CCA(9.5.3) 6 Polarity or Marking (12/a/2)	
Test Report No:		Description: 12V/50AH Automotive Battery	Serial No:
			Model:N50

Test Result:

S.no	Clause	Specification Requirement			
Test Description	32	33	34	35	

01	9.4.1/b	Battery Measurement L*W*H				
02	9.3	Activation of Dry Charged Battery The Dry charge battery shall be filled with the appropriate to the maximum level indicated by internal or external marks of the battery or in accordance with the manufacturer's instructions.	3min 22sec	3min 15sec	3min 10sec	3min 41sec
03	9.4.2/a	Charging Constant Current Charging Method1. The battery is charged with 5h rated current I_5 until the terminal voltage or the electrolyte density converted to temperature shows a constant value three times consecutively on every 15 min measurement.	Achieve	Achieve	Achieve	Achieve
04	9.5.2/a	Capacity Test Reserve Capacity Test The battery shall be discharged with current of $25A \pm 1\%$ until the voltage falls to $10.50V \pm 0.05V$	82 min	81 min		

Tested By:
(Quality Engineer)Authorized By:
(Technical Head)



5	9.5.3	Cranking Performance Test (CCA) After the completion of charging approximately between 1h to 5h lapse, the battery shall be placed in a cooling chamber at a temperature of $-18^{\circ}\text{C} \pm 1^{\circ}\text{C}$ for a minimum of 24 h or until the temperature of the electrolyte of either cell in the centre position has reached $-18^{\circ}\text{C} \pm 1^{\circ}\text{C}$. The battery shall then be discharge with in 2 min after the cooling with nominal cold cranking current for 30 s. The terminal voltage after 30 s from the start of discharging shall be recorded. After the cold cranking ampere test, the battery is left for $20\text{s} \pm 1\text{s}$. The duration of discharging is recorded when the battery is discharged with the discharging current of $.6 \text{ */cc}$ until the voltage falls to 6Volt.	280	280		
06	12	The following information shall be adequately designated on each battery. a) Type designation. b) Nominal voltage (12V) c) Rated capacity (RC) d) Supplier's name and / or trade mark e) Year and month of manufacture or abbreviation	Battery are made with Automotive Battery 12V RC 75min Sparco Batteries Pvt.Ltd. Abbreviation	Battery are made with Automoti ve Battery 12V RC 75min Sparco Batteries Pvt. Ltd. Abbreviat ion	Battery are made with Automoti ve Battery 12V RC 75min Sparco Batteries Pvt. Ltd. Abbreviat ion	Battery are made with Automotiv e Battery 12V RC 75min Sparco Batteries Pvt. Ltd. Abbreviati on
07	12/a/2	Battery shall carry making of polarity of both terminals by the plus symbol (+) and minus (-) on the lid adjacent to the terminals	Plus Symbol (+) Minus (-)	Plus Symbol (+) Minus (-)	Plus Symbol (+) Minus (-)	Plus Symbol (+) Minus (-)

Tested By:
(Quality Engineer)

Authorized By:
(Technical Head)